

Engine Enamel & Mainfold Colors

Engine Enamels are available in the colors shown below, white also available.

				
AUSTIN HEALEY GREEN	ALUMINUM	BLACK	BUICK GREEN '53-'65	BUICK TURQUOISE '42-'52, '53 Special
				
CADILLAC DARK BLUE '49-'76	CHEVROLET BLUE 6 cyl. '51-'62	CHEVROLET ORANGE most V8's	CHEVROLET RED '56-'57 V8's	CHRYSLER BLUE '69-'83
				
CHRYSLER HEMI ORANGE	CHRYSLER TURQUOISE 383-440, Big B '62-'71, not hi-perf	FORD BLUE	FORD GREEN	FORD MEDIUM BLUE All Ford Products
				
FORD T-BIRD RED	HI PO YELLOW	MG MAROON	OLDS GOLD	FORD CORPORATE BLUE

POR-15 ENGINE ENAMEL

Application Information

Surface Preparation:

Surfaces to be coated must be free of grease, oil, grit, rust, and other foreign material that might impede proper adhesion. Rough surfaces on engine castings or other cast iron need no further preparation, but smooth surfaces, especially shiny smooth surfaces, should be treated with POR-15® Metal-Ready before painting. Do not use this product to coat exhaust systems.

Application:

Engine Enamels can usually be brushed without thinning. A full coat will cover completely with excellent color depth. If a second coat is desired, wait 24 hours before topcoating. Apply in well-ventilated area only. Mix POR-15® Engine Enamels by stirring only. Do not shake.

Thinning Ratio:

Do not thin more than 20% (1 part thinner to 5 parts enamel). Thin with POR-15® solvent.

Dry Time:

Allow 8 hours for enamel to dry tack-free. Wait 4-6 days before starting engine.

Pint	\$25.37
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**Manifold Colors & Repair****Fire Seal 2000**

For years we've been working on a product to repair cracks, pits or holes in exhaust manifolds, tailpipes, mufflers, or other components subjected to high temperatures while in use. Because replacement parts are often difficult or impossible to find, there is a real need for this type of product in the marketplace. **FIRE SEAL 2000™** is a single-component (no mixing required) ceramic and stainless steel-filled putty that is resistant to fuels, oils, and corrosives. After it is fully cured, it will withstand temperatures up to 2000° F. **FIRE SEAL 2000™** may be applied to rough-surfaced or sandblasted steel, stainless steel, or cast iron.

Instructions: Use a putty knife, small trowel or spatula to apply.

Curing: Let **FIRE SEAL 2000™** dry for 16-24 hours. Begin final cure by idling engine for 10-15 minutes at a time. You may sand **FIRE SEAL 2000™** after it is fully cured, using a file or medium grit sandpaper. Do not use any lubricants for machining, but always use a dust mask to avoid inhaling the sanding dust.



FACTORY MANIFOLD GRAY is a high temp gray paint capable of withstanding extreme temperatures up to 1400F. This high temp paint will maintain a durable iron gray color and won't burn off. Can be used on all cars, domestic or foreign, and it meets or exceeds properties and requirements of MIL-C-13370. Factory GM color.

8 oz	\$19.99
Gallon	\$170.99



BLACK VELVET is the only black paint capable of withstanding extreme temperatures up to 1200F. This high temp paint will maintain a rich black color and won't burn off. Can be used on all cars, domestic or foreign, and it meets or exceeds properties and requirements of MIL-C-13370. Can be brushed or sprayed.

8 oz	\$19.99
Pint	\$30.99
Gallon	\$170.99



This Aluminum high temperature paint is capable of withstanding temperatures up to 1400 F, **POR-20** is also extremely weather, salt and moisture resistant. Helps prevent cracking, chipping, and peeling. You will be excited by its performance and beauty. We guarantee this to be the most brilliant, uniform heat resistant coating available anywhere. Can be brushed or sprayed.

8 oz	\$19.99
Gallon	\$179.99